

Work Order ID 65326

January 11, 2011 3:17:52 PM



Page 1

Item ID: D2444

Accept



Setup Start



Revision ID:

Item Name: Pip Pin Assembly

Stop



Start Date: 1/11/11 Start Qty: 14.00



Cust Item ID:

Required Date: 1/12/11 Req'd Qty: 14.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2444

Rev B

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble D2444 as per Dwg D2444 Identify as D2444

Handwritten signature 1/12/12 (14)

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Handwritten signature

(14)

120

Identify as per dwg & Stock Location: 013

0.00



Packaging

Memo

0.00

Packaging

Handwritten signature 1/13/12 (14)

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Start Date: 1/11/11 Start Qty: 14.00



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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

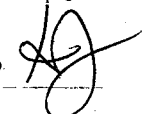


QC

Memo

0.00

Quality Control

11/01/13 
MF
11-01-13

Picklist Print

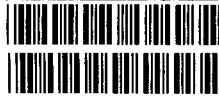
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Page 1

Work Order ID: 65326

Parent Item: D2444

Parent Item Name: Pip Pin Assembly



Start Date: 1/11/11

Required Date: 1/12/11

Start Qty: 14.00

Required Qty: 14.00

Comments: IPP: C103.04.04 Reformat; Incorporated D2690-X1KJ/RF1

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
BLRS-002 Pip Pin		Purchased	No			100	Each	14.0000	1	14			
<div> <div>Location</div> <div>ST283</div> <div>116438</div> <div>116545</div> </div> <div> <div>Loc Qty</div> <div>14</div> <div>4</div> <div>10</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
* D2690-6 Lanyard Assembly		Manufactured	No			100	Each	0.0000	1	14			

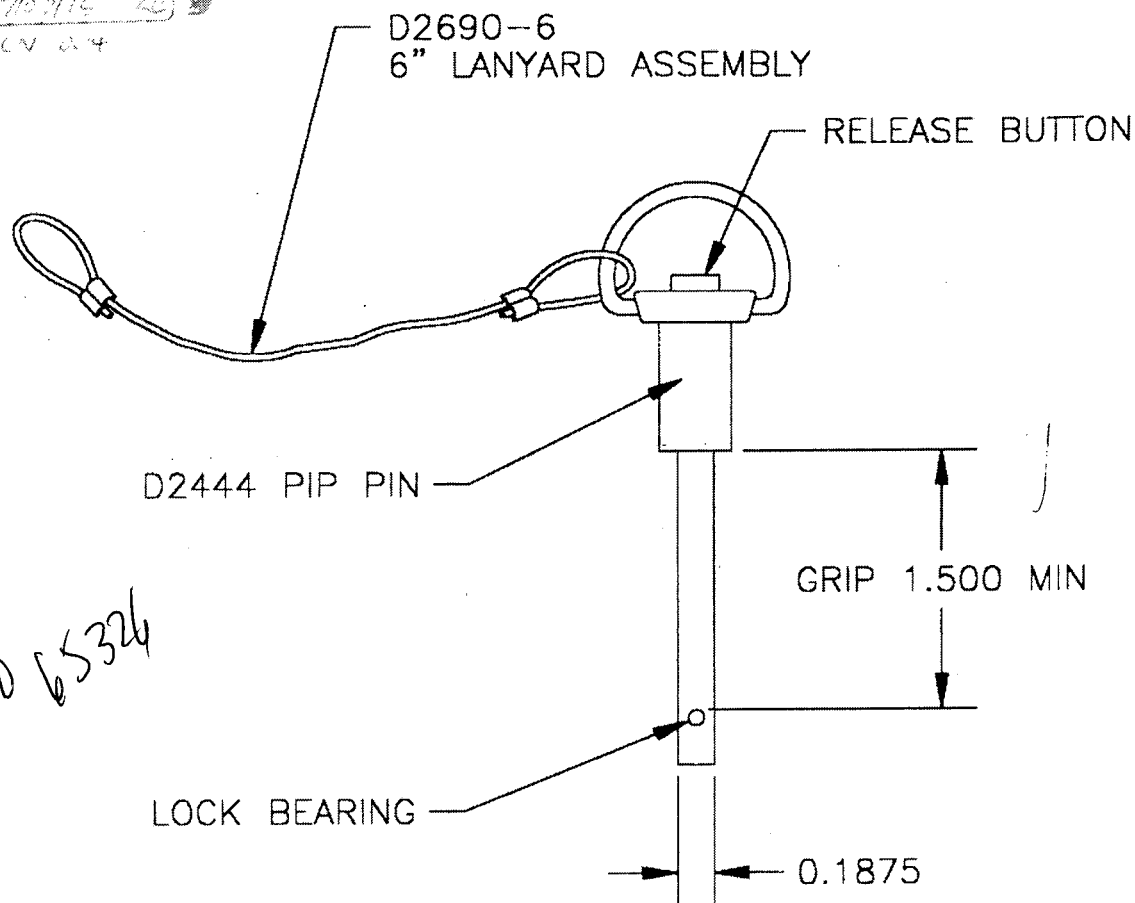
Handwritten notes:
 1/11/12
 4
 10
 1/11/12
 B65329
 (14x)



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO. D2444	REV. B SHEET 1 OF 1
DATE 97.07.15	TITLE PIP PIN		SCALE 1:1
A	95.08.31	NEW ISSUE	
B	97.07.15	ADD LANYARD PART NUMBER	

SPECIFICATION CONTROL DRAWING

RELEASED
07/15/95
ECV 0.4



LIST OF POSSIBLE PIP PIN SUPPLIERS AND PART NUMBERS

AVIBANK BLC3RC15S RING HANDLE
AVIBANK BLC3B15S BUTTON HANDLE
AVIBANK BLC3TA15S 'T' HANDLE
AVIBANK BLC3LA15S 'L' HANDLE